

## Receiving Report

Date: 10/11/8  
 Supplier: TRANSTAR

Batch No: M116085  
 Dart P/O: 12855

Packing Slip: Yes ☒ No ☐  
 Invoice: Yes ☒ No ☐  
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐  
 Waybill Attached: Yes ☒ No ☐  
 Shipment Complete: Yes ☒ No ☐ N/A ☐  
 QC6 Inspection ☒ N/A ☐  
 Work Order 10/11/10 N/A ☒

### Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12 [Signature]

Production/Admin: 10/11/8  
 Date [Signature]  
 Received/Costing [Signature]  
 Initial [Signature]

Location \_\_\_\_\_

# Purchase Order Receipt Listing

Page 1 of 1

Tuesday, November 09, 2010 7:24:37 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO12855 Receipt Dates from 11/9/2010 to 11/9/2010 All Line Item Types  
All Item ID/GL/WOs All Rec. Employees All Currencies  
Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
VendorID\Vendor Name		VU-TRA002 Transtar Metals									
PO12855	1		M2024T3A1.0 X 1.0 f X.125		11/9/2010	11/9/2010	12.0000	\$14.64	0.0000	0	\$175.63
USD	No		2024-T3511 ANGLE f 1" X 1" X .125" W 116085		12.0000	DESJ02		\$175.63	0.0000	0	
	2		M2024T3A1.0X1.5X f 125		11/9/2010	11/9/2010	12.0000	\$16.79	0.0000	0	\$201.44
	No		Angle 2024T3511 f 1.0x1.50x .125w 116085		12.0000	DESJ02		\$201.44	0.0000	0	
	3		M2024T3A1.250X1.0 f X.063		11/9/2010	11/9/2010	12.0000	\$14.12	0.0000	0	\$169.39
	No		2024T3511 ANGLE f 1.250" X 1" X .063"W 116085		12.0000	DESJ02		\$169.39	0.0000	0	
	4		M2024T3A1.50X2.00 f X.125		11/9/2010	11/9/2010	12.0000	\$18.36	0.0000	0	\$220.29
	No		2024-T3 ANGLE 1.5 f X 2 X .125 116085		12.0000	DESJ02		\$220.29	0.0000	0	
	5		M7075T6A1.5X1.5X. f 063		11/9/2010	11/9/2010	12.0000	\$35.02	0.0000	0	\$420.29
	No		7075T6 ANGLE 1.5" f X 1.5" X .063"W 116085		12.0000	DESJ02		\$420.29	0.0000	0	
Total Received Quantity:											60.0000
Total Qty to Inspect (PO U/M):											0.0000
Total Reject Quantity:											0.0000
Total Receipt Value:											\$1,187.03
Total Balance Due Quantity:											0.0000



**Castle Metals®**  
A. M. Castle & Co.

# PACKING SLIP AND TEST REPORT

4175 ROYAL DRIVE, SUITE 600, KENNESAW, GA  
(770) 499-1112 FAX: 770 499-1134 Telex:

**SOLD TO**  
628288  
DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKSBURY, ONTARIO  
CANADA  
K6A 1K7

**SHIP TO**  
719061  
MAIN FINISHED GOODS LOCATION  
DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKSBURY, ONTARIO  
CANADA  
K6A 1K7

CUSTOMER PURCHASE ORDER NO.		PAGE 1	
PO 12855	RELEASE NO.	C. ITEM	TM ITEM
		1	1 of 5
REV.		DATE	

DATE OF ORDER	DATE REQUIRED	DATE SHIPPED	SALES ID
11/04/10	OB 11/08/10	11/5/10	SHI

PACKING SLIP NO. 1704320-1

SHIP VIA  
FEDERAL EXP PRIORITY ONE

F.O.B.  
FOB Our Dock

BUYER  
CHANTEL LAVOIE

QUANTITY ORDERED		QUANTITY SHIPPED		DESCRIPTION	TOTAL IN	TOTAL FOOTAGE	TOTAL WEIGHT
PIECES	LENGTH	PIECES	LENGTH				
2	72.000	2	72.000	<p>2024 -T3511 AMS-QQ-A-200/3</p> <p>AND 10133-1003</p> <p>***** * PRIORITY 8 SHIP TOGETHER * *****</p> <p>COMPLETE FEDERAL EXPRESS ACCT #15179324-0 attn warehouse pack &amp; ship all items together value \$180.00 1.00 x 1.00 x .125 angle END USE VALIDATED AS: commercial aircraft - operator-a/c212</p>	144.000	12.0	4.0

## CERTIFIED REPORT OF MECHANICAL PROPERTIES

MILL	PIECES	LOT NUMBER	TEMPER	DIRECTION	ULTIMATE STRENGTH K.S.I	YIELD STRENGTH K.S.I	COMPRESSION	ELONGATION	COND	CAGE#
PIMALCO	2	13794466	T3511	L	64.6	45.9		20.0		55088

## CHEMICAL COMPOSITION LIMITS

Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Oth.Ea	Oth.To
MIN 2024				03.800	00.300	01.200				
MAX	00.500	00.500	04.900	00.900	01.800	00.100	00.250	00.150	00.050	00.150

CERTIFICATION - We hereby certify that the material covered by this certification has been tested in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination.

SH: ANGLES--90°

Cube:

Grwt:

Size: PW 1704316-1

Tare:

#Pkg:

\*\*\* CONTINUED \*\*\*

ALL CLAIMS FOR ERRORS AND DEFICIENCIES MUST BE MADE WITHIN TEN (10) DAYS AFTER RECEIPT OF GOODS. EEO Employer

Received by



**Castle Metals®**  
A. M. Castle & Co.

# PACKING SLIP AND TEST REPORT

4175 ROYAL DRIVE, SUITE 600, KENNESAW, GA  
(770) 499-1112 FAX: 770 499-1134 Telex:

**SOLD TO** 628288  
DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKS BURY, ONTARIO  
CANADA  
K6A 1K7

**SHIP TO** 719061  
MAIN FINISHED GOODS LOCATION  
DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKS BURY, ONTARIO  
CANADA  
K6A 1K7

CUSTOMER PURCHASE ORDER NO. PO 12855			PAGE 2	
RELEASE NO.	C. ITEM 1	TM ITEM 1 of 5	REV.	DATE

DATE OF ORDER 11/04/10	DATE REQUIRED OB 11/08/10	DATE SHIPPED	SALES ID SHI
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PACKING SLIP NO.	1704320-1
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SHIP VIA FEDERAL EXP PRIORITY ONE	
F.O.B. FOB Our Dock	
BUYER CHANTEL LAVOIE	

QUANTITY ORDERED		QUANTITY SHIPPED		DESCRIPTION	TOTAL	TOTAL	TOTAL WEIGHT
PIECES	LENGTH	PIECES	LENGTH				
				BY: shirley a veres EXPORT LICENSE REQUIRED: N FINAL DESTINATION: canada SCHEDULE B COMMODITY CODE 7604.29.1000 Aluminum Extrusion Mill Actuals Attached Invoice Attached			

## CERTIFIED REPORT OF MECHANICAL PROPERTIES

MILL	PIECES	LOT NUMBER	TEMPER	DIRECTION	ULTIMATE STRENGTH K.S.I	YIELD STRENGTH K.S.I	COMPRESSION	ELONGATION		

These Commodities/Technologies are subject to US Export Administration & US State Dept. Regulations and, if intended for export, were / are exported thereunder. Diversion contrary to US law is prohibited.

## CHEMICAL COMPOSITION LIMITS

Signed by

*[Signature]*



CERTIFICATION ANALYST, CASTLE METALS AEROSPACE

CERTIFICATION - We hereby certify that the material covered by this certification has been tested in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination.

\*\*\* END OF FORM \*\*\*

ALL CLAIMS FOR ERRORS AND DEFICIENCIES MUST BE MADE WITHIN TEN (10) DAYS AFTER RECEIPT OF GOODS. EEO Employer

Received by



**Castle Metals®**

A. M. Castle & Co.

(310)676-0184

FAX (310)217-0670

## PRE-INVOICE

B 628288  
L DART AEROSPACE LTD  
L 1270 ABERDEEN STREET  
L HAWKS BURY, ONTARIO  
T CANADA K6A 1K7  
O

S 719061  
H MAIN FINISHED GOODS LOCATION  
I DART AEROSPACE LTD  
P 1270 ABERDEEN STREET  
T HAWKS BURY, ONTARIO  
O CANADA K6A 1K7

INVOICE NUMBER	1704320-1	DATE	11/05/10
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CUSTOMER P.O.: PO 12855

RELEASE:

TERMS: Net 30 Days

REMIT TO:  
Castle Metals Aerospace  
UNIT E  
P.O. BOX 51920  
LOS ANGELES, CA 90051-6220

INVOICES NOT PAID WHEN  
DUE WILL BE CHARGED 1%  
PER MONTH LATE CHARGE  
(12% ANNUAL)

DATE SHIPPED		SHIPPED VIA FEDERAL EXP PRIORITY ONE		PRO NUMBER		F.O.B.    FOB Our Dock		(12% ANNUAL)	
						BUYER:    CHANTEL LAVOIE			
ITEM	QUANTITY SHIPPED		DESCRIPTION				WEIGHT (LB)	PRICE (LN)	AMOUNT
	PIECES	LENGTH							

1	2	72.000	2024 -T3511		
		AND 10133-1003	AMS-QQ-A-200/3		
Total:	2	12 FT	4 LB	14.630 FT	175.56
		1.00 x 1.00 x .125 angle			

Subtotal: 175.56

Total - Please Remit: 175.56  
U.S. Dollars

These Commodities/Technologies are subject to US Export Administration & US State Dept. Regulations and, if intended for export, were / are exported thereunder. Diversion contrary to US law is prohibited.

WIRE TRANSFERS- PLEASE ADDRESS WIRE PAYMENTS TO : CASTLE METALS AEROSPACE ACCT NO: 153454547248, U.S. BANK, 633 W. Fifth Street, Los Angeles, CA 90071, ABA NO: 122235821; SWIFT CODE USBKUS44IMT  
FAIR LABOR STANDARDS ACT- "WE HEREBY CERTIFY THAT THESE GOODS WERE PRODUCED IN COMPLIANCE WITH ALL APPLICABLE REQUIREMENTS OF SECTIONS 6, 7, AND 12 OF THE FAIR LABOR STANDARDS ACT, AS AMENDED, AND OF  
REGULATIONS AND ORDERS OF THE UNITED STATES DEPARTMENT OF LABOR ISSUED UNDER SECTION 14 THEREOF."  
ALL CLAIMS FOR ERRORS AND DEFICIENCIES MUST BE MADE WITHIN TEN (10) DAYS AFTER RECEIPT OF GOODS.

TRMT21HP

# ORIGINAL



Alcoa Forgings and Extrusions  
Pinalco, Inc.  
6833 W. Willis Road Box 5050  
Chandler, AZ  
85226

Pinalco, Inc., a subsidiary of Alcoa Inc.

Invoice To Customer

TRANSTAR METALS INC  
3403 NORTH WOLF RD

FRANKLIN PARK, IL - 60131  
Ship To Customer

TRANSTAR METALS INC  
4175 ROYAL DR, SUITE 600

KENNESAW, GA - 30144

# Certified Inspection Report

0103

Sales Order Number 1000218992  
Customer P/O 94242251/T ES-1.01

Cert Number AEP1576693  
Page 1 of 2  
Cert Print Date 10-JUL-10

Quantity Shipped	Date Shipped	Item Description
316 LB	10-JUL-10	Extruded Solid Shape
B/L	Item No.	SECT 10019
1866982	G03188306	144 IN LN
Delivery ID	Item No. Rev	2024 / T3511
S007541	--	W/F 0.281 F 13 CS 1.4
Customer Part No		Marking CONTINUOUS; Oiling Y
--		AND10133-1003 REV 2
		AMS-QQ-A-200/3 REV N/A
		ASTMB221 REV 08
		ISO9002 REV 1994E

RECEIVED  
JUL 14 2010

BY:  V-18 G

Notes

CLARIFICATION: Products produced and marked to the requirements of AMS-QQ-A-200-3 also meets the requirements of QQ-A-200/3F. Products produced and marked to the requirements of QQ-A-200/3F also meet the requirements of AMS-QQ-A-200-3.

Legal Statement

We hereby certify that, unless otherwise indicated, the material covered by this report has been manufactured, inspected, and tested in accordance with, and has been found to meet, the applicable requirements described herein, including any specifications forming a part of the description and that samples representative of the material met the composition and had the mechanical properties shown on the face of this certification. Also, note that mercury is not a normal contaminant in aluminum alloys and neither it nor any of its compounds are used in the manufacture of our product. This certification is not to be reproduced in partial form without prior written approval of our Quality Assurance Dept.

Signature And Title



Patrick J Berube  
Quality Assurance Manager

10-JUL-10

Quantities per Lot / Packages

Package Number	Lot Number	Quantity	UOM	Weight	
				Gross	Net
G16-PKG330077	13794466	90	PCS	322	316

Composition Limits

Alloy	Si		Fe		Cu		Mn		Mg		Cr	
	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
2024	---	0.50	---	0.50	3.8	4.9	0.30	0.9	1.2	1.8	---	0.10

Alloy	Zn		Ti		Others Each		Others Total	
	Min	Max	Min	Max	Min	Max	Min	Max
2024	---	0.25	---	0.15	---	0.05	---	0.15



Alcoa Forgings and Extrusions  
Pimalco, Inc.  
6833 W. Willis Road Box 5050  
Chandler, AZ  
85226

## Certified Inspection Report

Sales Order Number	Customer P/O
1000218992	94242251/T ES-1.01

Cert Number	Page
AEP1576693	2 of 2
10-JUL-10	Cert Print Date
	10-JUL-10

### Mechanical Property - Test Results

Test Type			UTS - L	TXS - L	EL 4D-Long
UOM			KSI	KSI	PCT
# of Tests			-	-	-
Test Temper	Lot Number	Piece / Test ID	Results	Results	Results
T3511	13794466	1R	64.6	45.9	20.0

RECEIVED  
JUL 14 2010

BY: \_\_\_\_\_



### Cert Notes

Alcoa - Pimalco Inc. manufactured the item described above in a plant whose quality management system is certified/registered as being in conformity with ISO 9001 & AS9100 Rev B as of 02-12/2004 by BSI Management Systems under Certificate # FM78752.  
Made in USA

The test report shall not be reproduced except in full, without the written approval of the Quality Department. No alteration, addition or other change is authorized to be made to this certificate.  
The recording of false, fictitious, or otherwise fraudulent statements or entries on this certificate by any recipient may be punished as a felony under applicable law.

07-14-10 15:57 FROM-Castle Metals Aero.

770-426-4614

T-603 P0002/0002 F-920



**Castle Metals®**  
A. M. Castle & Co.

# PACKING SLIP AND TEST REPORT

4175 ROYAL DRIVE, SUITE 600, KENNESAW, GA  
(770) 499-1112 FAX: 770 499-1134 Telex:

**SOLD TO**  
628288  
DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKS BURY, ONTARIO  
CANADA  
K6A 1K7

**SHIP TO**  
719061  
MAIN FINISHED GOODS LOCATION  
DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKS BURY, ONTARIO  
CANADA  
K6A 1K7

CUSTOMER PURCHASE ORDER NO.		PAGE 1	
PO 12855	RELEASE NO.	C. ITEM	TM ITEM
		2	2 of 5
REV.		DATE	

DATE OF ORDER	DATE REQUIRED	DATE SHIPPED	SALES ID
11/04/10	OB 11/08/10	11/5/10	SHI

PACKING SLIP NO. 1704317-1

SHIP VIA  
FEDERAL EXP PRIORITY ONE

F.O.B.  
FOB Our Dock

BUYER  
CHANTEL LAVOIE

QUANTITY ORDERED		QUANTITY SHIPPED		DESCRIPTION	TOTAL IN	TOTAL FOOTAGE	TOTAL WEIGHT
PIECES	LENGTH	PIECES	LENGTH				
2	72.000	2	72.000	2024 -T3511 AMS-QQ-A-200/3 AND 10134-1404 * * * * * * PRIORITY 8 SHIP TOGETHER * * * * * * COMPLETE FEDERAL EXPRESS ACCT #15179324-0 attn warehouse pack & ship all items together value \$210.00 1.500 x 1.00 x .125 angle END USE VALIDATED AS: commercial aircraft - operator a/c212	144.000	12.0	4.0

## CERTIFIED REPORT OF MECHANICAL PROPERTIES

MILL	PIECES	LOT NUMBER	TEMPER	DIRECTION	ULTIMATE STRENGTH K.S.I	YIELD STRENGTH K.S.I	COMPRESSION	ELONGATION	COND	CAGE#
PIMALCO	2	13935491	T3511	L	66.1	46.7		18.4		55088

## CHEMICAL COMPOSITION LIMITS

Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Oth. Ea	Oth. To
MIN 2024				03.800	00.300	01.200				
MAX	00.500	00.500	04.900	00.900	01.800	00.100	00.250	00.150	00.050	00.150

CERTIFICATION - We hereby certify that the material covered by this certification has been tested in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination.

SH: ANGLES--90°

Cube:

Grwt:

Size: PW 1704316-1

Tare:

#Pkg:

\*\*\* CONTINUED \*\*\*

ALL CLAIMS FOR ERRORS AND DEFICIENCIES MUST BE MADE WITHIN TEN (10) DAYS AFTER RECEIPT OF GOODS. EEO Employer

Received by





**Castle Metals®**  
A. M. Castle & Co.

# PACKING SLIP AND TEST REPORT

4175 ROYAL DRIVE, SUITE 600, KENNESAW, GA  
(770) 499-1112 FAX: 770 499-1134 Telex:

**SOLD TO**  
628288  
DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKSBURY, ONTARIO  
CANADA  
K6A 1K7

**SHIP TO**  
719061  
MAIN FINISHED GOODS LOCATION  
DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKSBURY, ONTARIO  
CANADA  
K6A 1K7

CUSTOMER PURCHASE ORDER NO.			PAGE
PO 12855			2
RELEASE NO.	C. ITEM	TM ITEM	REV. DATE
	2	2 of 5	

DATE OF ORDER	DATE REQUIRED	DATE SHIPPED	SALES ID
11/04/10	OB 11/08/10		SHI

PACKING SLIP NO. 1704317-1

SHIP VIA  
FEDERAL EXP PRIORITY ONE

F.O.B.  
FOB Our Dock

BUYER  
CHANTEL LAVOIE

QUANTITY ORDERED		QUANTITY SHIPPED		DESCRIPTION	TOTAL	TOTAL	TOTAL WEIGHT
PIECES	LENGTH	PIECES	LENGTH				
				BY: shirley a veres EXPORT LICENSE REQUIRED: N FINAL DESTINATION: canada SCHEDULE B COMMODITY CODE 7604.29.1000 Aluminum Extrusion Mill Actuals Attached Invoice Attached			

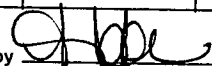
## CERTIFIED REPORT OF MECHANICAL PROPERTIES

MILL	PIECES	LOT NUMBER	TEMPER	DIRECTION	ULTIMATE STRENGTH K.S.I	YIELD STRENGTH K.S.I	COMPRESSION	ELONGATION		

These Commodities/Technologies are subject to US Export Administration & US State Dept. Regulations and, if intended for export, were / are exported thereunder. Diversion contrary to US law is prohibited.

## CHEMICAL COMPOSITION LIMITS

Signed by

  
CERTIFICATION ANALYST, CASTLE METALS AEROSPACE

CERTIFICATION - We hereby certify that the material covered by this certification has been tested in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination.

\*\*\* END OF FORM \*\*\*

ALL CLAIMS FOR ERRORS AND DEFICIENCIES MUST BE MADE WITHIN TEN (10) DAYS AFTER RECEIPT OF GOODS. EEO Employer

Received by



**Castle Metals®**

A. M. Castle & Co.

(310)676-0184

FAX (310)217-0670

## PRE-INVOICE

INVOICE  
NUMBER

1704317-1

DATE

11/05/10

CUSTOMER P.O.: PO 12855

RELEASE:

TERMS: Net 30 Days

REMIT TO:

Castle Metals Aerospace  
UNIT E

P.O. BOX 51920  
LOS ANGELES, CA 90051-6220

INVOICES NOT PAID WHEN  
DUE WILL BE CHARGED 1%  
PER MONTH LATE CHARGE  
(12% ANNUAL)

628288  
B DART AEROSPACE LTD  
L 1270 ABERDEEN STREET  
L HAWKSBURY, ONTARIO  
T CANADA K6A 1K7  
O

719061  
S MAIN FINISHED GOODS LOCATION  
H DART AEROSPACE LTD  
P 1270 ABERDEEN STREET  
T HAWKSBURY, ONTARIO  
O CANADA K6A 1K7

DATE SHIPPED	SHIPPED VIA FEDERAL EXP PRIORITY ONE	PRO NUMBER	F.O.B. FOB Our Dock BUYER: CHANTEL LAVOIE
--------------	---	------------	--

ITEM	QUANTITY	PIECES	LENGTH	DESCRIPTION	WEIGHT UM	PRICE UM	AMOUNT
2	2		72.000	2024 -T3511 AND 10134-1404 AMS-QQ-A-200/3			
Total:	2		12 FT	1.500 x 1.00 x .125 angle	4 LB	16.780 FT	201.36

Subtotal: 201.36

Total - Please Remit: 201.36  
U.S. Dollars

These Commodities/Technologies are subject to US Export Administration & US State Dept. Regulations and, if intended for export, were / are exported thereunder. Diversion contrary to US law is prohibited.

WIRE TRANSFERS- PLEASE ADDRESS WIRE PAYMENTS TO : CASTLE METALS AEROSPACE ACCT NO: 153454547248, U.S. BANK, 633 W. Fifth Street, Los Angeles, CA 90071, ABA NO: 122235821; SWIFT CODE USBKUS44IMT  
FAIR LABOR STANDARDS ACT- "WE HEREBY CERTIFY THAT THESE GOODS WERE PRODUCED IN COMPLIANCE WITH ALL APPLICABLE REQUIREMENTS OF SECTIONS 6, 7, AND 12 OF THE FAIR LABOR STANDARDS ACT, AS AMENDED, AND OF  
REGULATIONS AND ORDERS OF THE UNITED STATES DEPARTMENT OF LABOR ISSUED UNDER SECTION 14 THEREOF."  
ALL CLAIMS FOR ERRORS AND DEFICIENCIES MUST BE MADE WITHIN TEN (10) DAYS AFTER RECEIPT OF GOODS.

TRMT2HP

# ORIGINAL



Alcoa Forgings and Extrusions  
Pinalco, Inc.  
5833 W. Willis Road Box 5050  
Chandler, AZ  
85226

Pinalco, Inc., a subsidiary of Alcoa Inc.

#### Invoice To Customer

TRANSTAR METALS INC  
3400 NORTH WOLF RD.

FRANKLIN PARK, IL - 60131  
Ship To Customer

TRANSTAR METALS INC  
4175 ROYAL DR, SUITE 600

KENNESAW, GA - 30144

4.5  
370

S  
10/11/10

## Certified Inspection Report

E151

Sales Order Number 1000230227	Customer P/O 94243422/Z BS-1.02
----------------------------------	------------------------------------

Cert Number AEP1581313	Page 1 of 2
18-SEP-10	Cert Print Date 18-SEP-10

Quantity Shipped 129 LB	Date Shipped 18-SEP-10	Item Description Extruded Solid Shape SECT 10144 144 IN LN 2024 / T3511 W/F 0.354 F 14 CS 1.79 Marking CONTINUOUS; Oiling Y AND10134-1404 REV 3 AMS-QQ-A-200/3 REV N/A ASTMB221 REV 08
B/L 1880339	Item No. G03215939	
Delivery ID 5183546	Item No. Rev ---	
Customer Part No ---		

RECEIVED  
SEP 24 2010

BY: 

#### Notes

CLARIFICATION: Products produced and marked to the requirements of AMS-QQ-A-200-3 also meets the requirements of QQ-A-200/3F. Products produced and marked to the requirements of QQ-A-200/3F also meet the requirements of AMS-QQ-A-200-3.

#### Legal Statement

We hereby certify that, unless otherwise indicated, the material covered by this report has been manufactured, inspected, and tested in accordance with, and has been found to meet, the applicable requirements described herein, including any specifications forming a part of the description and that samples representative of the material met the composition and had the mechanical properties shown on the face of this certification. Also, note that mercury is not a normal contaminant in aluminum alloys and neither it nor any of its compounds are used in the manufacture of our product. This certification is not to be reproduced in partial form without prior written approval of our Quality Assurance Dept.

#### Signature And Title

  
Patrick J Berube  
Quality Assurance Manager

18-SEP-10

#### Quantities per Lot / Packages

Package Number	Lot Number	Quantity	DOM	Weight	
				Gross	Net
G16-PKG336972	13935491	29	PCS	133	129

#### Composition Limits

Alloy	Si		Fe		Cu		Mn		Mg		Cr	
	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
2024	---	0.50	---	0.50	3.8	4.9	0.30	0.9	1.2	1.8	---	0.10

Alloy	Zn		Ti		Others Each		Others Total	
	Min	Max	Min	Max	Min	Max	Min	Max
2024	---	0.25	---	0.15	---	0.05	---	0.15



Alcoa Forgings and Extrusions  
Pinalco, Inc.  
6833 W. Willis Road Box 5050  
Chandler, AZ  
85226

## Certified Inspection Report

Sales Order Number	Customer P/O
1000230227 Line No. 2	94243422/Z ES-1.02

Cert Number	Page
AEP1581313	2 of 2
18-SEP-10	Cert Print Date
	18-SEP-10

### Mechanical Property - Test Results

Test Type			UTS - L	TYS - L	EL 4D-Long
DOM			KSI	KSI	PCT
# of Tests			-	-	-
Test Temper	Lot Number	Piece / Test ID	Results	Results	Results
T3511	13935491	1R	66.1	46.7	18.4

RECEIVED  
SEP 24 2010

BY: .....



### Cert Notes

Alcoa - Pinalco Inc. manufactured the item described above in a plant whose quality management system is certified/registered as being in conformity with ISO 9001 & AS9100 Rev B as of 02-12/2004 by BSI Management Systems under Certificate # FM78752.  
Made in USA \*

The test report shall not be reproduced except in full, without the written approval of the Quality Department. No alteration, addition or other change is authorized to be made to this certificate.  
The recording of false, fictitious, or otherwise fraudulent statements or entries on this certificate by any recipient may be punished as a felony under applicable law.

09-24-'10 10:43 FROM-Castle Metals Aero.

770-426-4614

T-828 P0014/0016 F-276



**Castle Metals®**  
A. M. Castle & Co.

# PACKING SLIP AND TEST REPORT

4175 ROYAL DRIVE, SUITE 600, KENNESAW, GA  
(770) 499-1112 FAX: 770 499-1134 Telex:

**SOLD TO** 628288  
DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKS BURY, ONTARIO  
CANADA  
K6A 1K7

**SHIP TO** 719061  
MAIN FINISHED GOODS LOCATION  
DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKS BURY, ONTARIO  
CANADA  
K6A 1K7

CUSTOMER PURCHASE ORDER NO.		PAGE 1	
PO 12855 RELEASE NO.	C. ITEM	TM ITEM	REV. DATE
	3	3 of 5	

DATE OF ORDER 11/04/10	DATE REQUIRED OB 11/08/10	DATE SHIPPED 11/5/10	SALES ID SHI
---------------------------	------------------------------	-------------------------	-----------------

PACKING SLIP NO.	1704318-1
------------------	-----------

SHIP VIA FEDERAL EXP PRIORITY ONE
F.O.B. FOB Our Dock
BUYER CHANTEL LAVOIE

QUANTITY ORDERED		QUANTITY SHIPPED		DESCRIPTION	TOTAL IN	TOTAL FOOTAGE	TOTAL WEIGHT
PIECES	LENGTH	PIECES	LENGTH				
2	72.000	2	72.000	2024 -T3511 AMS-QQ-A-200/3 AND 10134-1204 * * * * * * PRIORITY 8 SHIP TOGETHER * * * * * * COMPLETE FEDERAL EXPRESS ACCT #15179324-0 attn warehouse pack & ship all items together value \$170.00 1.250 x 1.00 x .063 angle END USE VALIDATED AS: commercial aircraft-operator a/c212	144.000	12.0	2.0

## CERTIFIED REPORT OF MECHANICAL PROPERTIES

MILL	PIECES	LOT NUMBER	TEMPER	DIRECTION	ULTIMATE STRENGTH K.S.I	YIELD STRENGTH K.S.I	COMPRESSION	ELONGATION	COND	CAGE#
PIMALCO	2	13920699	T3511	L	67.4	52.9		18.7		55088

## CHEMICAL COMPOSITION LIMITS

Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Oth. Ea	Oth. To
-------	----	----	----	----	----	----	----	----	---------	---------

MIN 2024 03.800 00.300 01.200  
MAX 00.500 00.500 04.900 00.900 01.800 00.100 00.250 00.150 00.050 00.150

Remainder AL (Aluminum)

CERTIFICATION - We hereby certify that the material covered by this certification has been tested in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination.

SH: ANGLES--90@

Cube:

Grwt:

Size: PW 1704316-1

Tare:

#Pkg:

\*\*\* CONTINUED \*\*\*

ALL CLAIMS FOR ERRORS AND DEFICIENCIES MUST BE MADE WITHIN TEN (10) DAYS AFTER RECEIPT OF GOODS. EEO Employer

Received by



**Castle Metals®**  
A. M. Castle & Co.

# PACKING SLIP AND TEST REPORT

4175 ROYAL DRIVE, SUITE 600, KENNESAW, GA  
(770) 499-1112 FAX: 770 499-1134 Telex:

**SOLD TO** 628288  
DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKS BURY, ONTARIO  
CANADA  
K6A 1K7

**SHIP TO** 719061  
MAIN FINISHED GOODS LOCATION  
DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKS BURY, ONTARIO  
CANADA  
K6A 1K7

CUSTOMER PURCHASE ORDER NO.		PAGE	
PO 12855		2	
RELEASE NO.	C. ITEM	TM ITEM	REV. DATE
	3	3 of 5	

DATE OF ORDER	DATE REQUIRED	DATE SHIPPED	SALES ID
11/04/10	OB 11/08/10		SHI

PACKING SLIP NO. 1704318-1

SHIP VIA  
FEDERAL EXP PRIORITY ONE

F.O.B.  
FOB Our Dock

BUYER  
CHANTEL LAVOIE

QUANTITY ORDERED		QUANTITY SHIPPED		DESCRIPTION	TOTAL	TOTAL	TOTAL WEIGHT
PIECES	LENGTH	PIECES	LENGTH				
				BY: shirley a veres EXPORT LICENSE REQUIRED: N FINAL DESTINATION: canada SCHEDULE B COMMODITY CODE 7604.29.1000 Aluminum Extrusion Mill Actuals Attached Invoice Attached			

## CERTIFIED REPORT OF MECHANICAL PROPERTIES

MILL	PIECES	LOT NUMBER	TEMPER	DIRECTION	ULTIMATE STRENGTH K.S.I	YIELD STRENGTH K.S.I	COMPRESSION	ELONGATION		

These Commodities/Technologies are subject to US Export Administration & US State Dept. Regulations and, if intended for export, were / are exported thereunder. Diversion contrary to US law is prohibited.

## CHEMICAL COMPOSITION LIMITS

Signed by Shirley A. Veres  
CERTIFICATION ANALYST, CASTLE METALS AEROSPACE

CERTIFICATION - We hereby certify that the material covered by this certification has been tested in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination.

\*\*\* END OF FORM \*\*\*

ALL CLAIMS FOR ERRORS AND DEFICIENCIES MUST BE MADE WITHIN TEN (10) DAYS AFTER RECEIPT OF GOODS. EEO Employer

Received by \_\_\_\_\_

**Castle Metals®**

A. M. Castle &amp; Co.

(310)676-0184

FAX (310)217-0670

**PRE-INVOICE**INVOICE  
NUMBER

1704318-1

DATE

11/05/10

CUSTOMER P.O.: PO 12855

RELEASE:

TERMS: Net 30 Days

S

B 628288  
L DART AEROSPACE LTD  
L 1270 ABERDEEN STREET  
L HAWKSBURY, ONTARIO  
T CANADA K6A 1K7  
O

719061  
S MAIN FINISHED GOODS LOCATION  
H DART AEROSPACE LTD  
P 1270 ABERDEEN STREET  
T HAWKSBURY, ONTARIO  
O CANADA K6A 1K7

REMIT TO:  
Castle Metals Aerospace  
UNIT E  
P.O. BOX 51920  
LOS ANGELES, CA 90051-6220

INVOICES NOT PAID WHEN  
DUE WILL BE CHARGED 1%  
PER MONTH LATE CHARGE  
(12% ANNUAL)

DATE SHIPPED	SHIPPED VIA	PRO NUMBER	F.O.B.
	FEDERAL EXP PRIORITY ONE		FOB Our Dock
			BUYER: CHANTEL LAVOIE

ITEM	QUANTITY SHIPPED	DESCRIPTION	WEIGHT UM	PRICE UM	AMOUNT
	PIECES	LENGTH			

3	2	72.000	2024 -T3511
		AND 10134-1204	AMS-QQ-A-200/3

Total:	2	12 FT	2 LB	14.110 FT	169.32
		1.250 x 1.00 x .063 angle			

Subtotal: 169.32

Total - Please Remit: 169.32  
U.S. Dollars

These Commodities/Technologies are subject to US Export Administration & US State Dept. Regulations and, if intended for export, were / are exported thereunder. Diversion contrary to US law is prohibited.

WIRE TRANSFERS- PLEASE ADDRESS WIRE PAYMENTS TO : CASTLE METALS AEROSPACE ACCT NO: 153454547248, U.S. BANK, 633 W. Fifth Street, Los Angeles, CA 90071, ABA NO: 122235821; SWIFT CODE USBKUS44IMT  
FAIR LABOR STANDARDS ACT- "WE HEREBY CERTIFY THAT THESE GOODS WERE PRODUCED IN COMPLIANCE WITH ALL APPLICABLE REQUIREMENTS OF SECTIONS 6, 7, AND 12 OF THE FAIR LABOR STANDARDS ACT, AS AMENDED, AND OF  
REGULATIONS AND ORDERS OF THE UNITED STATES DEPARTMENT OF LABOR ISSUED UNDER SECTION 14 THEREOF."  
ALL CLAIMS FOR ERRORS AND DEFICIENCIES MUST BE MADE WITHIN TEN (10) DAYS AFTER RECEIPT OF GOODS.

TRMT2HP

**ORIGINAL**



Alcoa Forgings and Extrusions  
Pinalco, Inc.  
6833 W. Willis Road Box 5050  
Chandler, AZ  
85226

Pinalco, Inc., a subsidiary of Alcoa Inc.

Invoice To Customer

TRANSTAR METALS INC  
3400 NORTH WOLF RD

FRANKLIN PARK, IL - 60131  
Ship To Customer

TRANSTAR METALS INC  
4175 ROYAL DR, SUITE 600

KENNESAW, GA - 30144

# Certified Inspection Report

5061

Sales Order Number 1000229057 List No. 2  
Customer P/O 94243252/Z ES-1.02

Cert Number AEP1581291	Page 1 of 2
18-SEP-10	Cert Print Date 18-SEP-10

Quantity Shipped 246 LB	Date Shipped 18-SEP-10	<b>RECEIVED</b> <b>SEP 27 2010</b> <b>BY: [Signature]</b>
R/L	Item No.	
1880339	G03107080	
Delivery ID 5183546	Item No. Rev --	
Customer Part No --		
Item Description Extruded Solid Shape SECT 10010 144 IN LN 2024 / T3511 W/F 0.167 F 26 CS 1.59 Marking CONTINUOUS; Oiling Y AND10134-1204 REV 3 AMS-QQ-A-200/3 REV N/A ASTM B221 REV 08		

## Notes

CLARIFICATION: Products produced and marked to the requirements of AMS-QQ-A-200-3 also meets the requirements of QQ-A-200/3F. Products produced and marked to the requirements of QQ-A-200/3F also meet the requirements of AMS-QQ-A-200-3.

## Legal Statement

We hereby certify that, unless otherwise indicated, the material covered by this report has been manufactured, inspected, and tested in accordance with, and has been found to meet, the applicable requirements described herein, including any specifications forming a part of the description and that samples representative of the material met the composition and had the mechanical properties shown on the face of this certification. Also, note that mercury is not a normal contaminant in aluminum alloys and neither it nor any of its compounds are used in the manufacture of our product. This certification is not to be reproduced in partial form without prior written approval of our Quality Assurance Dept.

## Signature And Title

**[Signature]**  
Patrick J Berube  
Quality Assurance Manager

18-SEP-10

## Quantities per Lot / Packages

Package Number	Lot Number	Quantity	UOM	Weight	
				Gross	Net
G16-PKG336589	13920699	120	PCS	252	246

## Composition Limits

Alloy	Si		Fe		Cu		Mn		Mg		Cr	
	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
2024	---	0.50	---	0.50	3.8	4.9	0.30	0.9	1.2	1.8	---	0.10

Alloy	Zn		Ti		Others Each		Others Total	
	Min	Max	Min	Max	Min	Max	Min	Max
2024	---	0.25	---	0.15	---	0.05	---	0.15





Alcoa Forgings and Extrusions  
Pimalco, Inc.  
6833 W. Willis Road Box 5050  
Chandler, AZ  
85226

## Certified Inspection Report

Sales Order Number	Customer P/O
1000229057 Line No. 2	94243252/Z ES-1.02

Cert Number	Page
AEP1581291	2 of 2
18-SEP-10	Cert Print Date 18-SEP-10

### Mechanical Property - Test Results

Test Type			UTS - L	TYS - L	EL-4D-Long
UOM			KSI	KSI	PCT
# of Tests			-	-	-
Test Temper	Lot Number	Piece / Test ID	Results	Results	Results
T3511	13920699	1R	67.4	52.9	18.7

RECEIVED  
SEP 27 2010

BY: .....



### Cert Notes

Alcoa - Pimalco Inc. manufactured the item described above in a plant whose quality management system is certified/registered as being in conformity with ISO 9001 & AS9100 Rev B as of 02-12/2004 by BSI Management Systems under Certificate # FM78752.  
Made in USA

The test report shall not be reproduced except in full, without the written approval of the Quality Department. No alteration, addition or other change is authorized to be made to this certificate.  
The recording of false, fictitious, or otherwise fraudulent statements or entries on this certificate by any recipient may be punished as a felony under applicable law.

09-27-'10 08:34 FROM-Castle Metals Aero.

770-426-4614

T-834 P0006/0018 F-283



**Castle Metals®**  
A. M. Castle & Co.

# PACKING SLIP AND TEST REPORT

4175 ROYAL DRIVE, SUITE 600, KENNESAW, GA  
(770) 499-1112 FAX: 770 499-1134 Telex:

**SOLD TO** 628288  
DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKSURRY, ONTARIO  
CANADA  
K6A 1K7

**SHIP TO** 719061  
MAIN FINISHED GOODS LOCATION  
DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKSURRY, ONTARIO  
CANADA  
K6A 1K7

CUSTOMER PURCHASE ORDER NO.		PAGE 1	
PO 12855	RELEASE NO.	C. ITEM	TM ITEM
		4	4 of 5
REV.		DATE	

DATE OF ORDER	DATE REQUIRED	DATE SHIPPED	SALES ID
11/04/10	OB 11/08/10	11/5/10	SHI

PACKING SLIP NO.	1704316-1
------------------	-----------

SHIP VIA	FEDERAL EXP PRIORITY ONE
F.O.B.	FOB Our Dock
BUYER	CHANTEL LAVOIE

QUANTITY ORDERED		QUANTITY SHIPPED		DESCRIPTION	TOTAL IN	TOTAL FOOTAGE	TOTAL WEIGHT
PIECES	LENGTH	PIECES	LENGTH				
2	72.000	2	72.000	2024 -T3511 AMS-QQ-A-200/3 AND 10134-2006 * * * * * * PRIORITY 8 SHIP TOGETHER * * * * * * COMPLETE FEDERAL EXPRESS ACCT #15179324-0 attn warehouse pack & ship all items together value \$230.00 2.00 x 1.500 x .125 angle END USE VALIDATED AS: commercial aircraft - operator a/c212	144.000	12.0	6.0

## CERTIFIED REPORT OF MECHANICAL PROPERTIES

MILL	PIECES	LQT NUMBER	TEMPER	DIRECTION	ULTIMATE STRENGTH K.S.I	YIELD STRENGTH K.S.I	COMPRESSION	ELONGATION	COND	CAGE#
PIMALCO	2	13930476	T3511	L	68.1	48.9		17.6		55088

## CHEMICAL COMPOSITION LIMITS

Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Oth.Ea	Oth.To
-------	----	----	----	----	----	----	----	----	--------	--------

MIN 2024 03.800 00.300 01.200  
MAX 00.500 00.500 04.900 00.900 01.800 00.100 00.250 00.150 00.050 00.150  
Remainder AL (Aluminum)

CERTIFICATION - We hereby certify that the material covered by this certification has been tested in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination.

SH: ANGLES--90@	Cube:	Grwt: 23
Size: TUBE 76X3X3	Tare: 4	#Pkg: 1

\*\*\* CONTINUED \*\*\*

ALL CLAIMS FOR ERRORS AND DEFICIENCIES MUST BE MADE WITHIN TEN (10) DAYS AFTER RECEIPT OF GOODS. EEO Employer

Received by



**Castle Metals®**  
A. M. Castle & Co.

# PACKING SLIP AND TEST REPORT

4175 ROYAL DRIVE, SUITE 600, KENNESAW, GA  
(770) 499-1112 FAX: 770 499-1134 Telex:

**SOLD TO**  
628288  
DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKSBURY, ONTARIO  
CANADA  
K6A 1K7

**SHIP TO**  
719061  
MAIN FINISHED GOODS LOCATION  
DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKSBURY, ONTARIO  
CANADA  
K6A 1K7

CUSTOMER PURCHASE ORDER NO. PO 12855				PAGE 2	
RELEASE NO.	C. ITEM 4	TM ITEM 4 of 5	REV.	DATE	

DATE OF ORDER 11/04/10	DATE REQUIRED OB 11/08/10	DATE SHIPPED	SALES ID SHI
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PACKING SLIP NO. 1704316-1

SHIP VIA  
FEDERAL EXP PRIORITY ONE

F.O.B.  
FOB Our Dock

BUYER  
CHANTEL LAVOIE

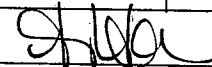
QUANTITY ORDERED		QUANTITY SHIPPED		DESCRIPTION	TOTAL	TOTAL	TOTAL WEIGHT
PIECES	LENGTH	PIECES	LENGTH				
				BY: shirley a veres EXPORT LICENSE REQUIRED: N FINAL DESTINATION: canada SCHEDULE B COMMODITY CODE 7604.29.1000 Aluminum Extrusion Mill Actuals Attached Invoice Attached			

## CERTIFIED REPORT OF MECHANICAL PROPERTIES

MILL	PIECES	LOT NUMBER	TEMPER	DIRECTION	ULTIMATE STRENGTH K.S.I	YIELD STRENGTH K.S.I	COMPRESSION	ELONGATION		

These Commodities/Technologies are subject to US Export Administration & US State Dept. Regulations and, if intended for export, were / are exported thereunder. Diversion contrary to US law is prohibited.

## CHEMICAL COMPOSITION LIMITS

Signed by   
CERTIFICATION ANALYST, CASTLE METALS AEROSPACE

CERTIFICATION - We hereby certify that the material covered by this certification has been tested in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination.

ALL CLAIMS FOR ERRORS AND DEFICIENCIES MUST BE MADE WITHIN TEN (10) DAYS AFTER RECEIPT OF GOODS. EEO Employer

\*\* END OF FORM \*\*

Received by

# Certified Inspection Report

E122



Alcoa Forgings and Extrusions  
Pinalco, Inc.  
6833 W. Willis Road Box 5050  
Chandler, AZ  
85226

Pinalco, Inc., a subsidiary of Alcoa Inc.

## Invoice To Customer

TRANSTAR METALS INC  
3400 NORTH WOLF RD

FRANKLIN PARK, IL - 60131  
Ship To Customer

TRANSTAR METALS INC  
4175 ROYAL DR, SUITE 600

KENNESAW, GA - 30144

2.5  
519

8  
10/1/10

Sales Order Number	Customer P/O
1000229845	94243368/Z ES-1.02

Cert Number	Page
AEP1581340	1 of 2
18-SEP-10	Cert Print Date
	18-SEP-10

Quantity Shipped	Date Shipped	Item Description
162 LB	18-SEP-10	Extruded Solid Shape
R/L	Item No.	SECT 10151
1880339	G03188395	144 IN LN
Delivery ID	Item No. Rev	2024 / T3511
5183546	--	W/F 0.306 F 13 CS 2.49
Customer Part No		Marking CONTINUOUS; Oiling Y
--		AND10134-2006 REV 3
		AMS-QQ-A-200/3 REV N/A
		ASTMB221 REV 08

RECEIVED  
SEP 24 2010

BY: K-15 GA

## Notes

CLARIFICATION: Products produced and marked to the requirements of AMS-QQ-A-200-3 also meets the requirements of QQ-A-200/3F. Products produced and marked to the requirements of QQ-A-200/3F also meet the requirements of AMS-QQ-A-200-3.

## Legal Statement

We hereby certify that, unless otherwise indicated, the material covered by this report has been manufactured, inspected, and tested in accordance with, and has been found to meet, the applicable requirements described herein, including any specifications forming a part of the description and that samples representative of the material met the composition and had the mechanical properties shown on the face of this certification. Also, note that mercury is not a normal contaminant in aluminum alloys and neither it nor any of its compounds are used in the manufacture of our product. This certification is not to be reproduced in partial form without prior written approval of our Quality Assurance Dept.

## Signature And Title

Patrick J Berube  
Quality Assurance Manager

18-SEP-10

## Quantities per Lot / Packages

Package Number	Lot Number	Quantity	UOM	Weight	
				Gross	Net
G16-PKG336942	13930476	26	PCS	168	162

## Composition Limits

Alloy	Si		Fe		Cu		Mn		Mg		Cr	
	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
2024	---	0.50	---	0.50	3.8	4.9	0.30	0.9	1.2	1.8	---	0.10

Alloy	Zn		Ti		Others Each		Others Total	
	Min	Max	Min	Max	Min	Max	Min	Max
2024	---	0.25	---	0.15	---	0.05	---	0.15

09-24-10 10:10 FROM-Castle Metals Aero.

770-426-4614

T-827 P0007/0012 F-275



**Castle Metals®**  
A. M. Castle & Co.

4175 ROYAL DRIVE, SUITE 600, KENNESAW, GA  
(770) 499-1112 FAX: 770 499-1134 Telex:

# PACKING SLIP AND TEST REPORT

CUSTOMER PURCHASE ORDER NO. PO 12855		PAGE 1	
RELEASE NO.	C. ITEM 5	TM ITEM 5 of 5	REV. DATE

DATE OF ORDER 11/04/10	DATE REQUIRED OB 11/08/10	DATE SHIPPED 11/5/10	SALES ID SHI
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**SOLD TO**  
628288  
DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKS BURY, ONTARIO  
CANADA  
K6A 1K7

**SHIP TO**  
719061  
MAIN FINISHED GOODS LOCATION  
DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKS BURY, ONTARIO  
CANADA  
K6A 1K7

PACKING SLIP NO. 1704319-1

SHIP VIA  
FEDERAL EXP PRIORITY ONE

F.O.B.  
FOB Our Dock

BUYER  
CHANTEL LAVOIE

QUANTITY ORDERED		QUANTITY SHIPPED		DESCRIPTION	TOTAL IN	TOTAL FOOTAGE	TOTAL WEIGHT
PIECES	LENGTH	PIECES	LENGTH				
2	72.000	2	72.000	AND 10133-1401 7075 T6511 AMS-QQ-A-200/11 * * * * * * PRIORITY 8 SHIP TOGETHER * * * * * * COMPLETE FEDERAL EXPRESS ACCT #15179324-0 attn warehouse pack & ship all items together value \$430.00 1.500 x 1.500 x .063 angle END USE VALIDATED AS: commercial aircraft - operator a/c212	144.000	12.0	3.0

## CERTIFIED REPORT OF MECHANICAL PROPERTIES

MILL	PIECES	LOT NUMBER	TEMPER	DIRECTION	ULTIMATE STRENGTH K.S.I.	YIELD STRENGTH K.S.I.	COMPRESSION	ELONGATION	COND	CAGE#
PIMALCO	2	13924533	T6511	L	87.5	79.9		12.7		55088

## CHEMICAL COMPOSITION LIMITS

Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Oth. Ea	Oth. To	
MIN 7075			01.200		02.100	00.180	05.100				Remainder AL (Aluminum)
MAX	00.400	00.500	02.000	00.300	02.900	00.280	06.100	00.200	00.050	00.150	

CERTIFICATION - We hereby certify that the material covered by this certification has been tested in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination.

SH: ANGLES--90@

Cube:

Grwt:

Size: PW 1704316-1

Tare:

#Pkg:

\*\*\* CONTINUED \*\*\*

ALL CLAIMS FOR ERRORS AND DEFICIENCIES MUST BE MADE WITHIN TEN (10) DAYS AFTER RECEIPT OF GOODS. EEO Employer

Received by



**Castle Metals®**  
A. M. Castle & Co.

# PACKING SLIP AND TEST REPORT

4175 ROYAL DRIVE, SUITE 600, KENNESAW, GA  
(770) 499-1112 FAX: 770 499-1134 Telex:

**SOLD TO** 628288  
DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKSBURY, ONTARIO  
CANADA  
K6A 1K7

**SHIP TO** 719061  
MAIN FINISHED GOODS LOCATION  
DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKSBURY, ONTARIO  
CANADA  
K6A 1K7

CUSTOMER PURCHASE ORDER NO.			PAGE
PO 12855			2
RELEASE NO.	C. ITEM	TM ITEM	REV. DATE
	5	5 of 5	

DATE OF ORDER	DATE REQUIRED	DATE SHIPPED	SALES ID
11/04/10	OB 11/08/10		SHI

PACKING SLIP NO. 1704319-1

SHIP VIA  
FEDERAL EXP PRIORITY ONE

F.O.B.  
FOB Our Dock

BUYER  
CHANTEL LAVOIE

QUANTITY ORDERED		QUANTITY SHIPPED		DESCRIPTION	TOTAL	TOTAL	TOTAL WEIGHT
PIECES	LENGTH	PIECES	LENGTH				
				BY: shirley a veres EXPORT LICENSE REQUIRED: N FINAL DESTINATION: canada SCHEDULE B COMMODITY CODE 7604.29.1000 Aluminum Extrusion Mill Actuals Attached Invoice Attached			

## CERTIFIED REPORT OF MECHANICAL PROPERTIES

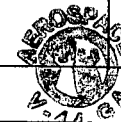
MILL	PIECES	LOT NUMBER	TEMPER	DIRECTION	ULTIMATE STRENGTH K.S.I	YIELD STRENGTH K.S.I	COMPRESSION	ELONGATION		

These Commodities/Technologies are subject to US Export Administration & US State Dept. Regulations and, if intended for export, were / are exported thereunder. Diversion contrary to US law is prohibited.

## CHEMICAL COMPOSITION LIMITS

Signed by

*[Signature]*  
CERTIFICATION ANALYST, CASTLE METALS AEROSPACE



CERTIFICATION - We hereby certify that the material covered by this certification has been tested in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination.

\*\*\* END OF FORM \*\*\*

ALL CLAIMS FOR ERRORS AND DEFICIENCIES MUST BE MADE WITHIN TEN (10) DAYS AFTER RECEIPT OF GOODS. EEO Employer

Received by

**Castle Metals®**

A. M. Castle &amp; Co.

(310)676-0184

FAX (310)217-0670

INVOICE  
NUMBER

1704319-1

DATE

11/05/10

CUSTOMER P.O.: PO 12855

RELEASE:

TERMS: Net 30 Days

**PRE-INVOICE**

719061

S MAIN FINISHED GOODS LOCATION  
H DART AEROSPACE LTD  
P 1270 ABERDEEN STREET  
T HAWKS BURY, ONTARIO  
O CANADA K6A 1K7

REMIT TO:

Castle Metals Aerospace  
UNIT EP.O. BOX 51920  
LOS ANGELES, CA 90051-6220INVOICES NOT PAID WHEN  
DUE WILL BE CHARGED 1%  
PER MONTH LATE CHARGE  
(12% ANNUAL)

DATE SHIPPED

SHIPPED VIA

FEDERAL EXP PRIORITY ONE

PRO NUMBER

F.O.B. FOB Our Dock

BUYER: CHANTEL LAVOIE

ITEM	QUANTITY SHIPPED		DESCRIPTION	WEIGHT UM	PRICE UM	AMOUNT
	PIECES	LENGTH				

5

2

72.000

AND 10133-1401

7075 -T6511

AMS-QQ-A-200/11

Total:

2

12 FT

1.500 x 1.500 x .063 angle

3 LB

35.010 FT

420.12

Subtotal:

420.12

Total - Please Remit:

420.12

U.S. Dollars

These Commodities/Technologies are subject to US Export Administration & US State Dept. Regulations and, if intended for export, were / are exported thereunder. Diversion contrary to US law is prohibited.

WIRE TRANSFERS - PLEASE ADDRESS WIRE PAYMENTS TO: CASTLE METALS AEROSPACE ACCT NO: 153454547248, U.S. BANK, 633 W. Fifth Street, Los Angeles, CA 90071, ABA NO: 122235821; SWIFT CODE USBKUS44IMT  
FAIR LABOR STANDARDS ACT: "WE HEREBY CERTIFY THAT THESE GOODS WERE PRODUCED IN COMPLIANCE WITH ALL APPLICABLE REQUIREMENTS OF SECTIONS 6, 7, AND 12 OF THE FAIR LABOR STANDARDS ACT, AS AMENDED, AND OF  
REGULATIONS AND ORDERS OF THE UNITED STATES DEPARTMENT OF LABOR ISSUED UNDER SECTION 14 THEREOF."  
ALL CLAIMS FOR ERRORS AND DEFICIENCIES MUST BE MADE WITHIN TEN (10) DAYS AFTER RECEIPT OF GOODS.

TRMT2HP

**ORIGINAL**



Alcoa Forgings and Extrusions  
Pinalco, Inc.  
6833 W. Willis Road Box 5050  
Chandler, AZ  
85226

Pinalco, Inc., a subsidiary of Alcoa Inc.

Invoice To Customer

TRANSTAR METALS INC  
3400 NORTH WOLF RD

FRANKLIN PARK, IL - 60131  
Ship To Customer

TRANSTAR METALS INC  
4175 ROYAL DR, SUITE 600

KENNESAW, GA - 30144

6-1  
243

8  
pulu

# Certified Inspection Report

F195

Sales Order Number	Customer P/O	Cert Number	Page
1000229476	94243277/Z ES-1.02	AEP1581316	1 of 2
Line No. 2		18-SEP-10	Cert Print Date
			18-SEP-10

Quantity Shipped	Date Shipped	Item Description
199 LB	18-SEP-10	Extruded Solid Shape
B/L	Item No.	SECT 10036
1880339	G03108343	144 IN LN
Delivery ID	Item No. Rev	7075 / T6511
5183546	--	W/F 0.231 F 26 CS 2.11
Customer Part No		Marking CONTINUOUS; Oiling Y
--		AND10133-1401 REV 2
		AMS-QQ-A-200/11 REV
		ASTMB221 REV 08

RECEIVED  
SEP 27 2010

BY:

Notes

CLARIFICATION: Products produced and marked to the requirements of AMS-QQ-A-200/11 also meets the requirements of QQ-A-200/11E. Products produced and marked to the requirements of QQ-A-200/11E also meet the requirements of AMS-QQ-A-200/11.

Legal Statement

We hereby certify that, unless otherwise indicated, the material covered by this report has been manufactured, inspected, and tested in accordance with, and has been found to meet, the applicable requirements described herein, including any specifications forming a part of the description and that samples representative of the material met the composition and had the mechanical properties shown on the face of this certification. Also, note that mercury is not a normal contaminant in aluminum alloys and neither it nor any of its compounds are used in the manufacture of our product. This certification is not to be reproduced in partial form without prior written approval of our Quality Assurance Dept.

Signature And Title

Patrick J. Berube  
Quality Assurance Manager

18-SEP-10

Quantities per Lot / Packages

Package Number	Lot Number	Quantity	UOM	Weight	
				Gross	Net
GI6-PKG336884	13924533	68	PCS	205	199

Composition Limits

Alloy	Si		Fe		Cu		Mn		Mg		Cr	
	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
7075	---	0.40	---	0.50	1.2	2.0	---	0.30	2.1	2.9	0.18	0.28

Alloy	Zn		Ti		Others Each		Others Total		Al	
	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
7075	5.1	6.1	---	0.20	---	0.05	---	0.15	---	---





Alcoa Forgings and Extrusions  
Pinalco, Inc.  
6833 W. Willis Road Box 5050  
Chandler, AZ  
85226

## Certified Inspection Report

Sales Order Number	Customer P/O
1000229476 Lin: No. 2	94243277/Z ES-1.02

Cert Number	Page
AEPI581316	2 of 2
18-SEP-10	Cert Print Date
	18-SEP-10

### Mechanical Property - Test Results

Test Type			UTS - L	TYS - L	EL 4D-Long
UOM			KSI	KSI	PCT
# of Tests			-	-	-
Test Temper	Lot Number	Piece / Test ID	Results	Results	Results
T6511	13924533	1R	87.5	79.9	12.7

RECEIVED  
SEP 27 2010

BY: .....  
AEROSPAC  
F-78 GA

### Cert Notes

Alcoa - Pinalco Inc. manufactured the item described above in a plant whose quality management system is certified/registered as being in conformity with ISO 9001 & AS9100 Rev B as of 02-12/2004 by BSI Management Systems under Certificate # FM78752.  
Made in USA

The test report shall not be reproduced except in full, without the written approval of the Quality Department. No alteration, addition or other change is authorized to be made to this certificate.  
The recording of false, fictitious, or otherwise fraudulent statements or entries on this certificate by any recipient may be punished as a felony under applicable law.

09-27-10 08:11 FROM-Castle Metals Aero.

770-426-4614

T-833 P0004/0016 F-282



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

\*\*\*PO REPRINT\*\*\*

Purchase Order ID PO12855

Purchase Order Date 11/03/10

PO Print Date 11/04/10

Page Number 1 of 2

Order From :

VU-TRA002

TRANSTAR METALS  
P.O BOX 51920, UNIT E  
LOS ANGELES,, CA 90051-6220  
US

REOISED

Contact Name

Vendor Phone 203 799 2894

Vendor Fax 203 799 2465

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

USD

FOB

Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

FAXED  
11/04/10  
e-mail

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req. Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M2024T3A1.0 X 1.0 X.125	2024-T3511 ANGLE 1" X 1" X .125" W	11/09/10 Yes	12.00 f	FedEx PI ppd	\$14.6300	\$175.56
		Special Inst:	MATERIAL: 2024-T3511 AS PER AMS-QQ-A-200/3 TRANSTAR METAL P/N: 10133-1003 PLEASE CUT TO LENGHT OF 6 FT AND SHIP FEDEX ACCT:15179324-0				
2	M2024T3A1.0X1.5X125	Angle 2024T3511 1.0x1.50x .125w	11/09/10 Yes	12.00 f	FedEx PI ppd	\$16.7800	\$201.36
		Special Inst:	MATERIAL: 2024-T3511 AS PER AMS-QQ-A-200/3 TRANSTAR METAL P/N: 10134-1404 PLEASE CUT TO LENGHT OF 6 FT AND SHIP FEDEX ACCT:15179324-0				
3	M2024T3A1.250X1.0X.063	2024T3511 ANGLE 1.250" X 1" X .063"W	11/09/10 Yes	12.00 f	FedEx PI ppd	\$14.1100	\$169.32
		Special Inst:	MATERIAL: 2024-T3511 AS PER				

PO Instructions: PLEASE SHIP FED EX ACCT: 15179324-0

11/04/10

11/6/10



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

\*\*\*PO REPRINT\*\*\*

Purchase Order ID **PO12855**

Purchase Order Date 11/03/10

PO Print Date 11/04/10

Page Number 2 of 2

Order From :

VU-TRA002

TRANSTAR METALS  
P.O BOX 51920, UNIT E  
LOS ANGELES,, CA 90051-6220  
US

Contact Name  
Vendor Phone 203 799 2894  
Vendor Fax 203 799 2465  
Vendor Account Nbr

Buyer Chantal Lavoie  
Requisition Nbr  
Tax Resale Nbr 10127-2607  
Terms Net 30  
Currency USD  
FOB Destination-Collect

QTY	ITEM	DESCRIPTION	DATE	UNIT	TERMS	PRICE	TOTAL
4	M2024T3A1.50X2.00X.125	2024-T3 ANGLE 1.5 X 2 X .125	11/09/10	12.00	FedEx PI ppd	\$18.3500	\$220.20

AMS-QQ-A-200/3  
TRANSTAR METAL P/N: 10134-1204  
PLEASE CUT TO LENGHT OF 6 FT  
AND SHIP FEDEX ACCT:15179324-0

Yes f

Special Inst:

MATERIAL: 2024-T3511 AS PER  
AMS-QQ-A-200/3  
TRANSTAR METAL P/N: 10134-2006  
PLEASE CUT TO LENGHT OF 6 FT  
AND SHIP FEDEX ACCT:15179324-0

5	M7075T6A1.5X1.5X.063	7075T6 ANGLE 1.5" X 1.5" X .063"W	11/09/10	12.00	FedEx PI ppd	\$35.0100	\$420.12
---	----------------------	-----------------------------------	----------	-------	--------------	-----------	----------

Yes f

Special Inst:

MATERIAL: 7075-T6511 AS PER  
AMS-QQ-A-200/11  
TRANSTAR METAL P/N: 10133-1401  
PLEASE CUT TO LENGHT OF 6 FT  
AND SHIP FEDEX ACCT:15179324-0

PO Total: \$1,186.56

PO Instructions: PLEASE SHIP FED EX ACCT: 15179324-0

Change Nbr: 2

Change Date: 11/04/10

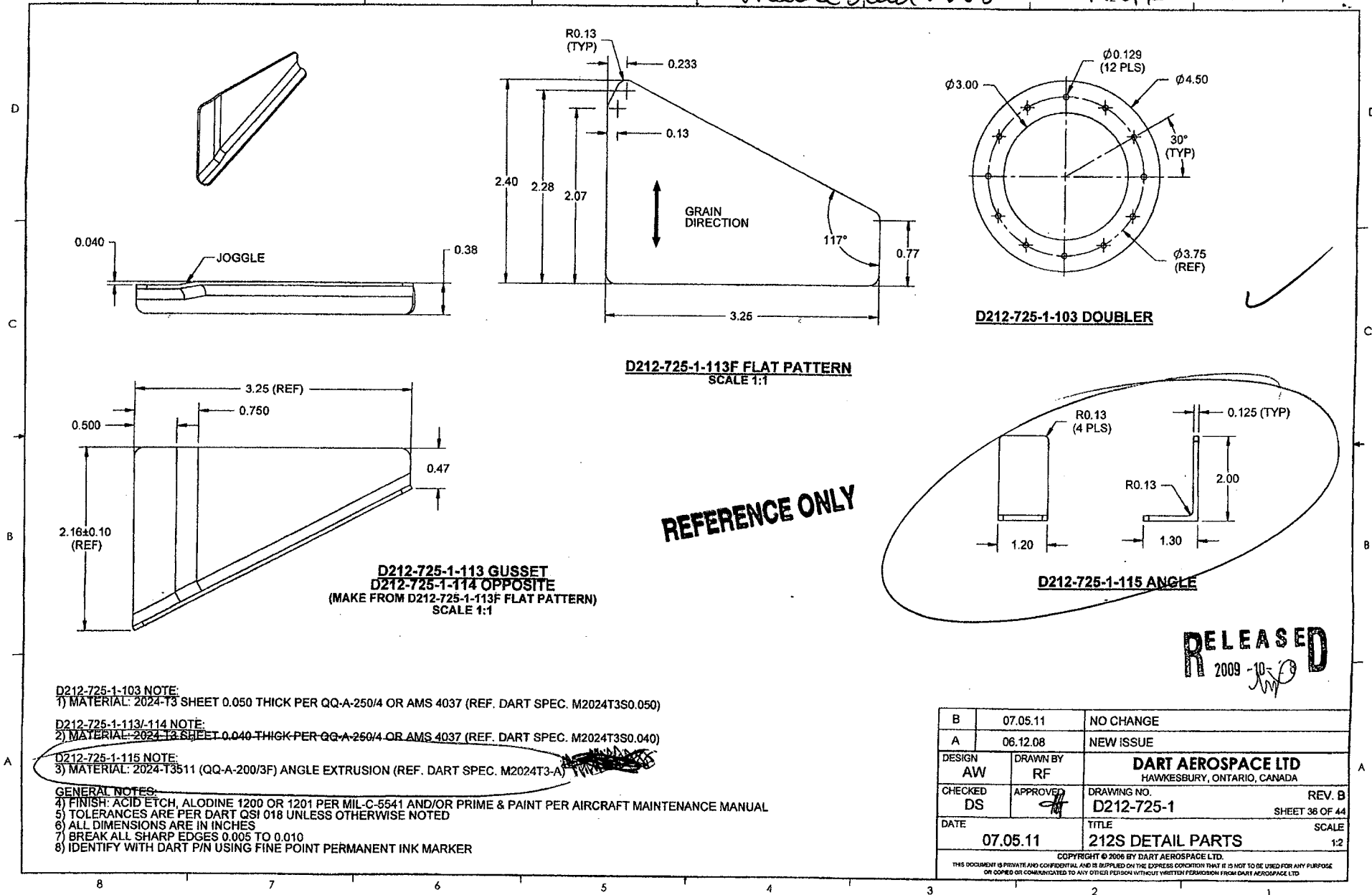
No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required when applicable

90° angle · L shape ·

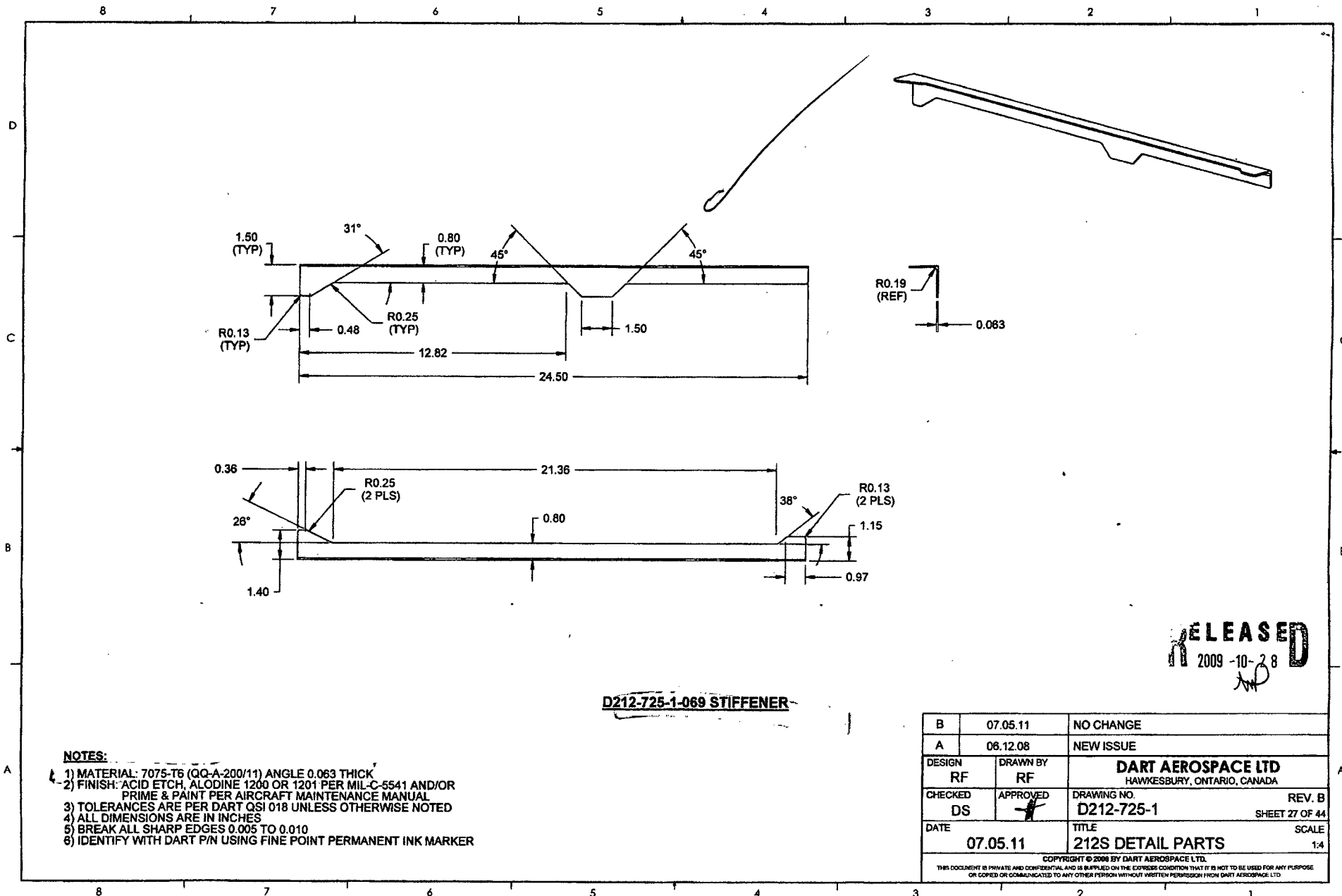
2" 1  
125"

R1 R2 Rad .125  
inside rad .188

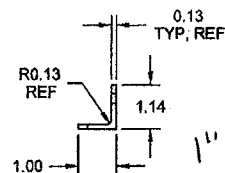
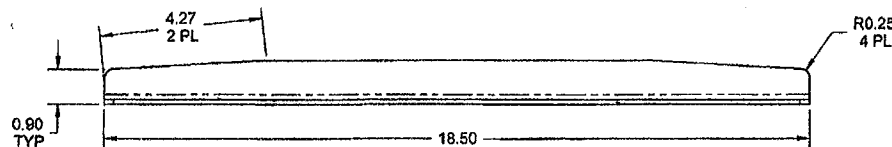
R2,45 .010



203-799-2894

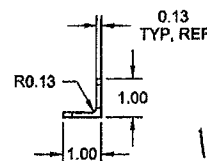
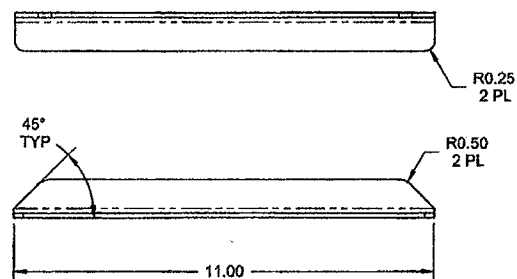


RELEASED  
2009-10-28



1"X1-72x18

### D212-725-1-231 STIFFENER ANGLE



1X1X78

### D212-725-1-233 STIFFENER ANGLE

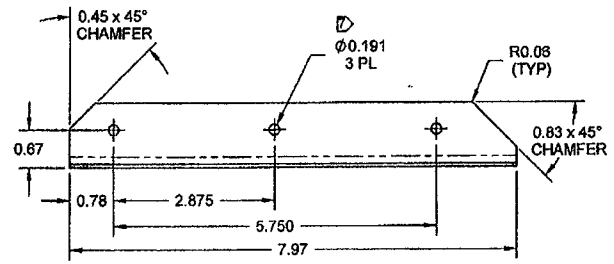
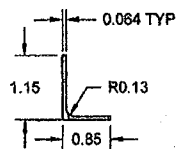
RELEASED  
0164161

#### D212-725-1-231/233 NOTES:

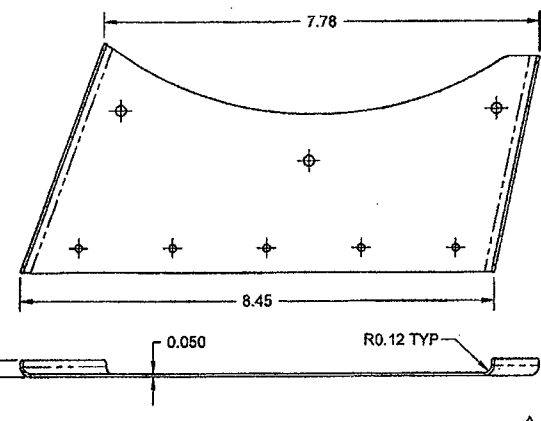
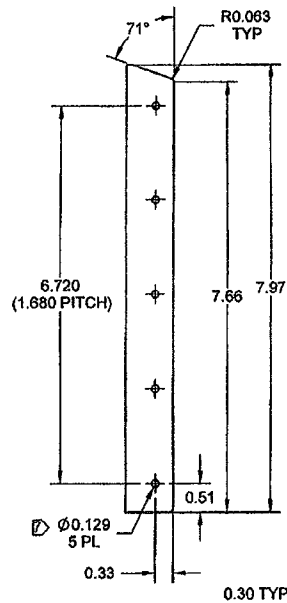
- 1) MATERIAL: 2024-T3511 (QQ-A-200/3F) ANGLE EXTRUSION
- 2) FINISH: ACID ETCH, ALODINE 1200 OR 1201 PER MIL-C-5541 AND/OR PRIME & PAINT PER AIRCRAFT MAINTENANCE MANUAL UPON INSTALLATION
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N D212-725-1-231/233 USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: N/A

DESIGN	RF	<b>DART AEROSPACE LTD</b>	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	DS	DRAWING NO.	REV. F
MFG. APPR.	<i>RF</i>	D212-725-1	SHEET 81 OF 84
APPROVED	<i>RF</i>	TITLE	SCALE
DE APPR.	<i>RF</i>	212S DETAIL PARTS	NTS
DATE	09.02.02	COPYRIGHT © 2006 BY DART AEROSPACE LTD	
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE, OR COPIED OR REPRODUCED IN ANY MANNER WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			

1284



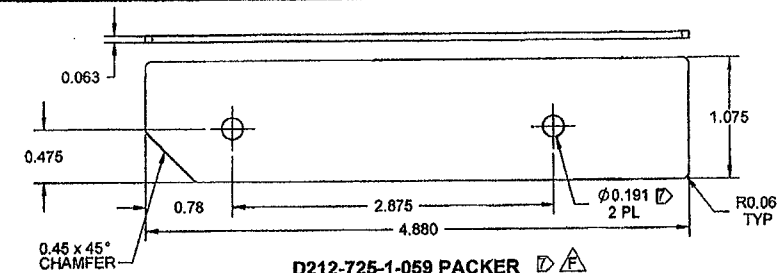
**D212-725-1-055 ANGLE**   
MATERIAL: 2024-T3511 (QQ-A-200/3F) ANGLE EXTRUSION  
(REF. DART SPEC. M2024T3-A)



**D212-725-1-057 SUPPORT BRACKET**   
(MAKE FROM D212-725-1-057F FLAT PATTERN)  
MATERIAL: 2024-T3 SHEET 0.060 THICK PER QQ-A-250/4  
(REF. DART SPEC. M2024T3S.050)

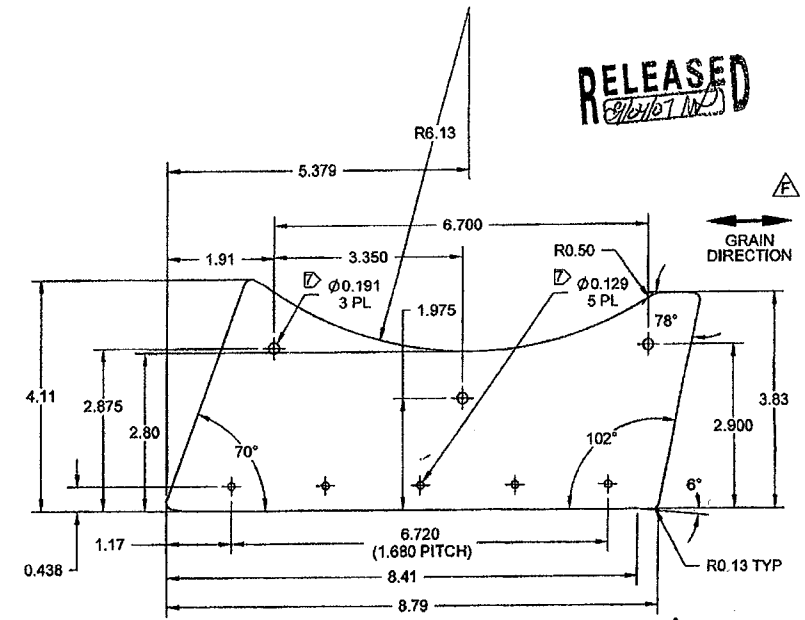
**GENERAL NOTES:**

- 1) FINISH: ACID ETCH, ALODINE 1200 OR 1201 PER MIL-C-5541 AND/OR PRIME & PAINT IN ACCORDANCE WITH AIRCRAFT MAINTENANCE MANUAL UPON INSTALLATION
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 5) IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER
- 6) WEIGHT: N/A
- 7) DIMENSIONS BETWEEN HOLES ARE PROVIDED FOR REFERENCE ONLY, TRANSFER Ø0.129, Ø0.191 HOLES FROM AIRCRAFT






**D212-725-1-059 PACKER**   
MATERIAL: 2024-T3 SHEET 0.063 THICK PER QQ-A-250/4  
(REF. DART SPEC. M2024T3S.063)

**RELEASED**  
9/16/07



**D212-725-1-057F FLAT PATTERN**

DESIGN	RF	<b>DART AEROSPACE LTD</b>	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	DS	DRAWING NO.	REV. F
MFG. APPR.		<b>D212-725-1</b>	SHEET 24 OF 84
APPROVED		TITLE	SCALE
DE APPR.		<b>212S DETAIL PARTS</b>	NTS
DATE	09.02.02	COPYRIGHT © 2005 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSES OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

**REFERENCE ONLY**

**Chantal Lavoie**

---

**From:** David Duval [dduval@dartaero.com]  
**Sent:** November 2, 2010 1:24 PM  
**To:** Chantal Lavoie  
**Subject:** FW: angle mat. for D212-725-1

**David Duval**

**Production Engineering Coordinator**



1270 Aberdeen Street  
Hawkesbury Ontario  
Canada K6A 1K7  
Tel: (613) 632-5200  
dduval@dartaero.com



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---

**From:** Robert Fuentes [mailto:rfuentes@dartaero.com]  
**Sent:** November 2, 2010 1:30 PM  
**To:** 'David Duval'  
**Cc:** H. Siemens; David Shepherd  
**Subject:** RE: angle mat. for D212-725-1

David,

Make sure all meet material spec. per drawings.

- 115 Ok to use R0.188" instead of R0.125" from PIMALCO Die# 10151-a
- 069 No 2024T3 must be 7075 for shape of the angle PIMALCO Die # 10036-B meet the dimension per drawing.
- If you have hard time getting in the material, Eagle has material here.
- 231/-233 Ok to use R0.156" instead of R0.125" from CRESSONA Aluminum
- 055 for the shape PIMALCO Die # 10010-B meet the dimension per drawing.

For those p/n we change radius such -115, -231, -233 the guys here at Eagle are ok with this change.  
Engineering need to sign for deviation. The new revision of drawing I will put both dimensions as an option.

Again make sure meet material spec. per drawing.

Sorry for delay.  
Roberto

---

**From:** David Duval [mailto:dduval@dartaero.com]  
**Sent:** Tuesday, November 02, 2010 6:09 AM  
**To:** 'Roberto Fuentes'  
**Subject:** angle mat. for D212-725-1

11/02/10



Are you ok those material for the angles (M2024T3)

FOR: -115/-069/-231/-233/-055

**David Duval**

*Production Engineering Coordinator*



1270 Aberdeen Street

Hawkesbury Ontario

Canada K6A 1K7

Tel: (613) 632-5200

[dduval@dartaero.com](mailto:dduval@dartaero.com)



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**Chantal Lavoie**

---

**From:** Veres, Shirley [sveres@amcastle.com]  
**Sent:** November 4, 2010 8:10 AM  
**To:** Chantal Lavoie  
**Subject:** RE: angle 2024

Good morning thank u for the order pls note price item 2 s/r \$16.78/ft (\$201.36) item 4 \$18.35/ft (\$220.20)  
Also require end use/user/final destination of material (aircraft material going into) pls acknowledge acceptance of price changes and advise accordingly thank u

Shirley a veres, inside sales  
Castle metals aerospace  
Ph 203-795-0575 fax 20-3795-0753

---

**From:** Chantal Lavoie [mailto:clavoie@dartaero.com]  
**Sent:** Wednesday, November 03, 2010 12:51 PM  
**To:** Veres, Shirley  
**Subject:** angle 2024

Hi Shirley,  
Please see the attached for p/o:12855, and also would it be possible to cut all of the angle in length of 6 ft long and ship fedex P1 our acct: 15179324-0.  
Thanks  
Chantal

This E-mail may contain proprietary information and may be confidential. You are to treat this material in accordance with your company's confidentiality policies and limit any distribution accordingly. If you are not the intended recipient of this E-mail, you are hereby notified that any dissemination, distribution or copying of this message is strictly prohibited. If you received this message in error, please delete it immediately.

581291 SHIRLEYV

DART AEROSPACE LTD  
CHANTEL

Page 1

1/01/10 11:14:52  
Quote No: 879103

RFQ TELCON 11-01-10  
Castle Metals Aerospace

Fax: 613 632-1053

Line #	Material Description	Pieces	Length	Quantity	Weight	Price
1	2.00 X 1.500 X .125 L AND 10134-2006 DELIVERY NOTE	2024 T3511 AMS-QQ-A-200/3 STOCK GA quoting per attached dwg note temper f.o.b. kennesaw, ga	1	144.000	12 FT	6 LB 18.350 FT 220.2
2	1.500 X 1.00 X .125 L AND 10134-1404 DELIVERY NOTE	2024 T3511 AMS-QQ-A-200/3 STOCK GA quoting per attached dwg note temper f.o.b. kennesaw, ga	1	144.000	12 FT	4 LB 16.780 FT 201.36
3	<del>1.00 X 1.00 X .250 L</del> NOTE	<del>2024 T3</del> sorry no stock at this time		<del>12 FT</del>	<del>LB</del>	<del>FT</del>
4	1.250 X 1.00 X .063 L AND 10134-1204 DELIVERY NOTE	2024 T3511 AMS-QQ-A-200/3 STOCK GA quoting per attached dwg note temper f.o.b. kennesAw, ga	1	144.000	12 FT	2 LB 14.110 FT 169.32

T-503 P0002/0007 F-470

203-795-0753

11-01-'10 14:25 FROM-CASTLE METALS

R581291 SHIRLEYV

DART AEROSPACE LTD

Page : 1

11/01/10 12:08:37

CHANTEL

Fax: 613 632-1053

Quote No: 879103

RFQ TELCON 11-01-10

Castle Metals Aerospace

Line #	Material Description	Pieces	Length	Quantity	Weight	Price
6	1.00 X 1.00 X .125 L AND 10133-1003 DELIVERY NOTE	2024 T3511 AMS-QQ-A-200/3 STOCK GA QUOTING PER ATTACHED DWG NOTE TEMPER F.O.B. KENNESAW, GA	1	144.000	12 FT	3 LB 14.630 FT 175.56

end use/userfinal destination required at time of order  
entry

thank you for the opportunity to quote

*Shirley A. Veres*  
shirley a veres, inside sales

ph 203-795-0575 fax 203-795-0753 e-mail sveres@amcastle.com

3581291 SHIRLEYV

DART AEROSPACE LTD  
CHANTEL

Page 2

11/01/10 11:14:52  
Quote No: 879103

RFQ TELCON 11-01-10  
Castle Metals Aerospace

Fax: 613 632-1053

Line #	Material Description	Pieces	Length	Quantity	Weight	Price
5	1.500 X 1.500 X .063 L AND 10133-1401 DELIVERY NOTE	7075 T6511 AMS-QQ-A-200/11 STOCK GA quoting per attached dwg note temper f.o.b. kennesaw, ga	1	144.000	12 FT	3 LB 35.010 FT 420.12

end use/userfinal destination required at time of order  
entry  
thank you for the opportunity to quote

*Shirley A. Veres*  
shirley a veres, inside sales  
ph 203-795-0575 fax 203-795-0753 e-mail sveres@amcastle.com

T-603 P0003/0007 F-470

203-795-0753

11-01-'10 14:26 FROM-CASTLE METALS



Castle Metals Aerospace

12 CASCADE BLVD

ORANGE, CT 06477

PH: 800-421-1133 203-795-0575

FAX 203-795-0753

To:

*Dart  
Aerospace*

No. Pages:

*7*

From: SHIRLEY A VERES

Date: *11-1-10*

Reference:

*Tolson 11-1-10*

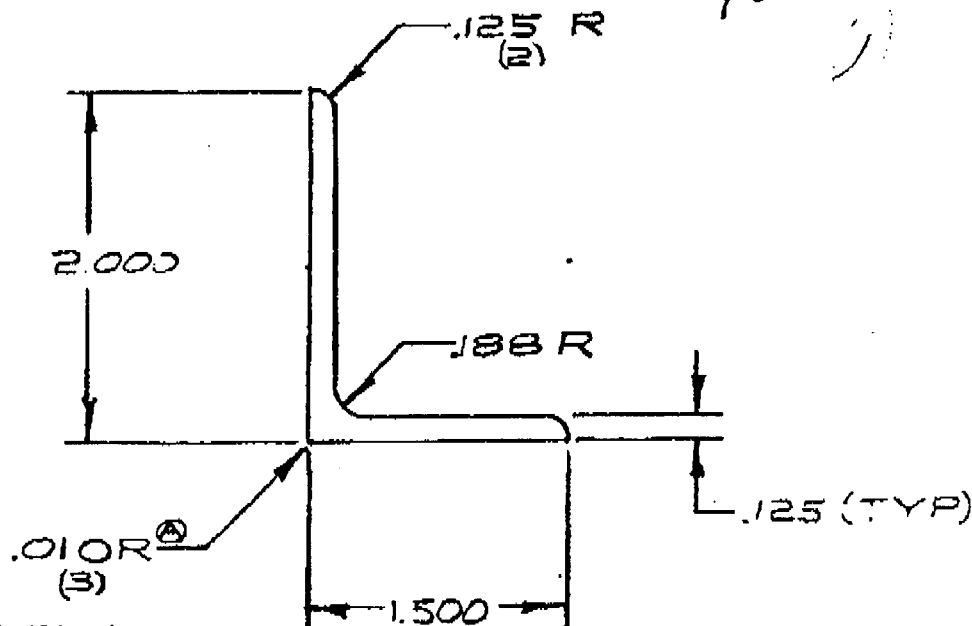
TIERWAY

DIE NO.

10151

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10/31-2006



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UNLESS OTHERWISE NOTED.

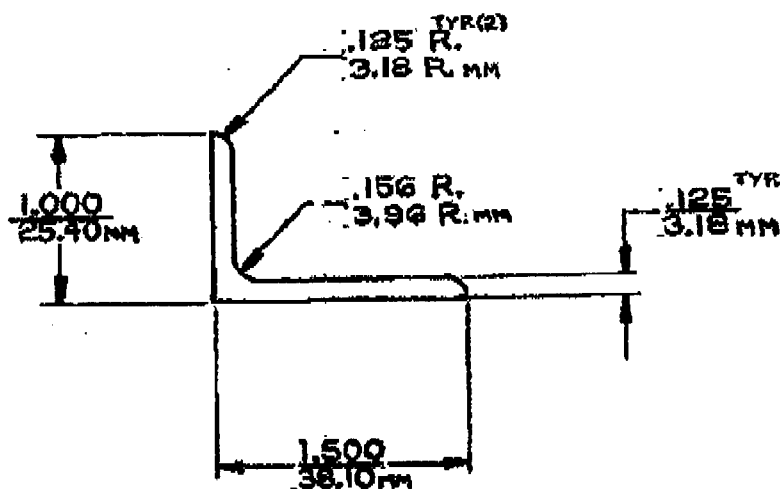
UNLESS OTHERWISE NOTED  
ALL INSIDE FILLETS  
ALL OUTSIDE CORNERS

DRAWN PDG <i>(initials)</i> DATE 3-30-91 SCALE FULL <i>(initials)</i> ALLOY FEDERAL STANDARD 245 TOLERANCES TO APPLY UNLESS OTHERWISE NOTED.			JD 3-27-91 <b>PIMALCO</b> CHANDLER, ARIZ.		
A WERE 016R 7-30-81/EE REVISIONS			CUSTOMER PART NO. AND 10134-2006		
CUSTOMER			EXT. CLASS SOLID		
DESIGNER STANDARD SHAPE			NO. OF HOLES 3 BLANK SIZE 8x1 1/4 #3 CONTAINER 63/8 BACKER 0003 BOLSTER 1-006 SUB BOLSTER 2-012 CANNISTER 6-247-2		
PART NAME ANGLE			404		
CIRCLE SIZE 2-3	FACTOR 13	WT. FT. 506			
EST. AREA 422	EST. PER 7.784	EXT RATIO 25:1/3			
DIE NO. 10151-A					

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30
---	---	---	---	---	---	---	---	---	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----

A.N.D. NO.  
10134-1404

10134-1404



A01

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.010 R.  
0.25 R. mm ON ALL  
OUTSIDE CORNERS  
EXCEPT AS NOTED.

*El Camp*  
10/28/93

S-1103  
H-1103

<b>CRESSONA ALUMINUM COMPANY</b>	
CUSTOMER	CRESSONA ALUMINUM COMPANY
CUSTOMER PART NAME OR DES. NO.	CUSTOMER PART NUMBER
NONE	NONE
CACO DIE ORDER	SCALE 12 IN.-FT
NONE	DATE 4-2-81
DRAWN J.R.O. CHECKED	
<b>ALUMINUM EXTRUDED PRODUCT SOLID SHAPE</b>	
UNRESTRICTED	
A.N.D. NO. 10134-1404	





RCV BY:

6- 0-32 : 4:00PM

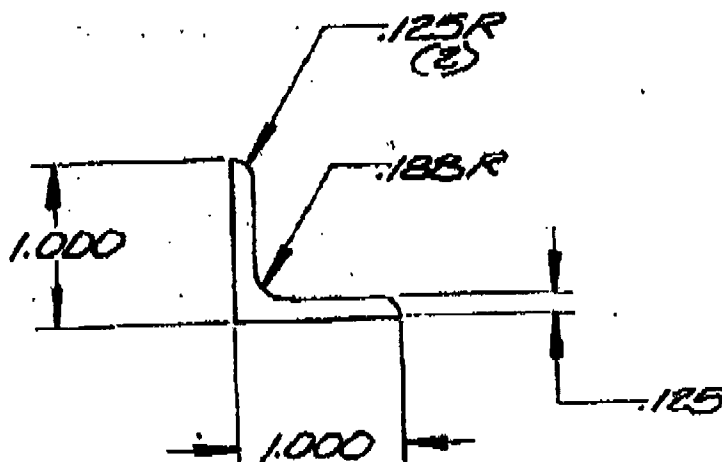
Jun 09.92 16:43 P.09

	AND 10133-1003 1MA100-10033	2 DIE NO'S 385 BELOW
CUSTOMER	CUST. PART NO.	DIE NUMBER

K10095

6-7442  
8-7442

10133-1003



A01

.010R TYP  
EXC. RS NOTEDC. S. S. S. S.  
6/10/92

SECT. DATA		UNIVERSAL ALLOY CORP.		
ALLOY	6061-T3	2871 LA MESA AVENUE ANAHEIM, CALIFORNIA 92808		
CLASS	SOLID	STANDARD COMMERCIAL TOLERANCES PER FED. STD. M40 AND ANSI M2.2 FOR EXTRUDED PRODUCTS APPLY UNLESS SPECIFICALLY SHOWN OTHERWISE.		
AREA	.234	DIE DATA		REVISIONS
WT/LT	.281	DIE SIZE	6 X 1	8 X 1
PERIMETER		NO HOLE	2	4
FACTOR	14	BKR NO.	8-4-12	
CIRCLE SIZE	1-2	BOL NO.	11-4-1	
SCALE	1:1	CONT. SIZE	3/2	6
DATE	9 DEC 91 REDRAWN			
DRAWN	STEELE			

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DIE NO.

10036

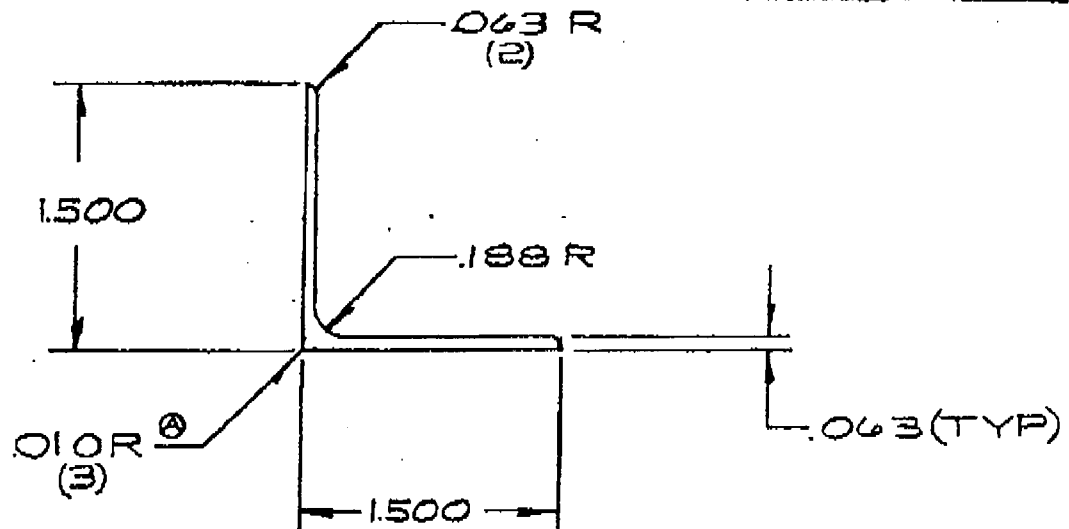
10133-1401

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4 HOLE AVAILABLE

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UNLESS OTHERWISE NOTED ALL INSIDE FILLETS  
UNLESS OTHERWISE NOTED ALL OUTSIDE CORNERS

DRAWN PDG SCALE FULL		DATE 9-24-88 ALLOY	<b>PIMALCO</b> CHANDLER, ARIZ.
B WAS 2-001 8-25-82/EE A WAS 01GR 3-5-81/EE REVISIONS		FEDERAL STANDARD 245 TOLERANCES TO APPLY UNLESS OTHERWISE NOTED.	
CUSTOMER			CUSTOMER PART NO. 10133-1401
DESIGNER STANDARD SHAPE			EXT. CLASS SOLID
PART NAME ANGLE (CM3222-1)			NO. OF HOLES 5
610			BLANK SIZE 3 x 1 1/4 #3
CIRCLE SIZE 2-3	FACTOR 26	WT. FT. 223	CONTAINER 63/3
EST. AREA 191	EST. PER 5.874	EXTR RATIO 33:1/5	BACKER 0093
DIE NO. 10036-B			BOLSTER 1-043
			SUB BOLSTER 2-016 @
			CANNISTER 6-767-7

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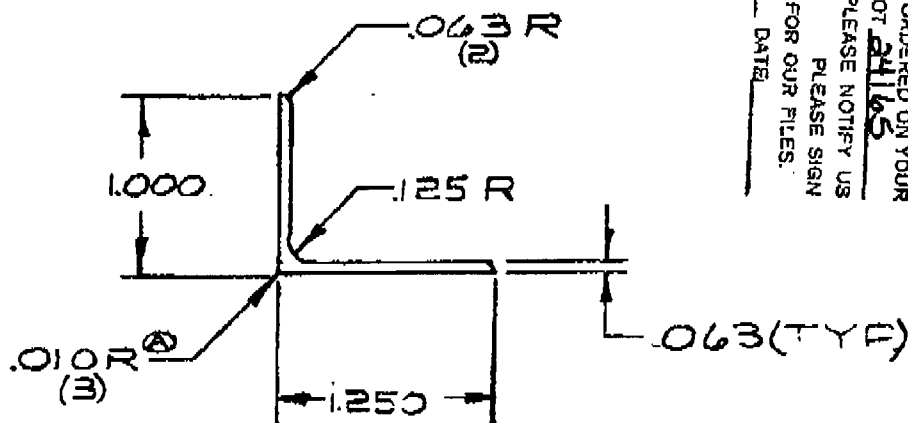
DIE NO.

10010

10134-1204

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DATE \_\_\_\_\_



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4 HOLE DIE AVAILABLE

DRAWN PDC SCALE FULL		DATE 9-17-74 ALLOY	<b>PIMALCO</b> CHANDLER, ARIZ.
B WAS 2-001 8-25-82/EE A WERE .016R 7-23-81/EE REVISIONS		FEDERAL STANDARD 245 TOLERANCES TO APPLY UNLESS OTHERWISE NOTED.	
CUSTOMER			CUSTOMER PART NO. AND 10134-1204
DESIGNER STANDARD SHAPE			EXT. CLASS SOLID
PART NAME ANGLE (K10-30)			NO. OF HOLES 5 BLANK SIZE 8 x 1 1/4 #3 CONTAINER 6 3/8 BACKER 0098 BOLSTER 1-043 SUB BOLSTER 2-016 CANNISTER 6-7#7-7
CIRCLE SIZE 1-2	FACTOR 27	WT. FT. .167	
EST. AREA .139	EST. PER 4.500	EXT RATIO 46:1/5	
DIE NO. 10010-B			

From: Origin ID: NCQA (770) 499-1112  
 April Vitor  
 Castle Metal Aerospace  
 4175 Royal Drive  
 SUITE 600  
 Kennesaw, GA 30144  
 UNITED STATES



Ship Date: 05NOV10  
 ActWgt: 23.0 LB  
 CAD: 2947647/INET3090

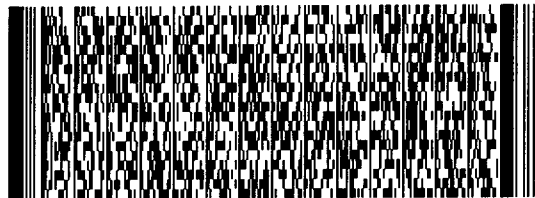
REF: 1704316-1 THRU 1704320-1  
 DESC-1: ALUMINUM EXTRUSION  
 DESC-2:  
 DESC-3:  
 DESC-4:  
 EEI: NO EEI 30.36  
 COUNTRY MFG: US  
 CARRIAGE VALUE: 1186.56 USD  
 CUSTOMS VALUE: 1186.64 USD  
 T/C: R 151793240 D/T: R 151793240  
 SIGN: April Vitor  
 EIN/VAT:  
 PKG TYPE: CUSTOMER

SHIP TO: (613) 632-9577 BILL RECIPIENT  
**DART AEROSPACE LTD**  
**MAIN FINISHED GOOD LOCATION**  
**1270 ABERDEEN STREET**

**HAWKSURY, ON K6A1K7**  
**CA**

TRK# 7940 8685 4835  
 0430

PM  
 INTL PRIORITY

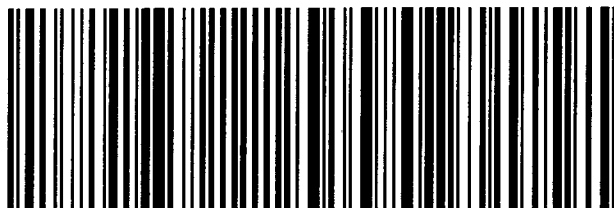


**XV YMXA**

**K6A 1K7**

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From: Origin ID: NCQA (770) 499-1112  
 April Vitor  
 Castle Metal Aerospace  
 4175 Royal Drive  
 SUITE 600  
 Kennesaw, GA 30144  
 UNITED STATES



Ship Date: 05NOV10  
 ActWgt: 23.0 LB  
 CAD: 2947647/INET3090

REF: 1704316-1 THRU 1704320-1  
 DESC-1: ALUMINUM EXTRUSION  
 DESC-2:  
 DESC-3:  
 DESC-4:  
 EEI: NO EEI 30.36  
 COUNTRY MFG: US  
 CARRIAGE VALUE: 1186.56 USD  
 CUSTOMS VALUE: 1186.64 USD  
 T/C: R 151793240 D/T: R 151793240  
 SIGN: April Vitor  
 EIN/VAT:  
 PKG TYPE: CUSTOMER

SHIP TO: (613) 632-9577 BILL RECIPIENT  
**DART AEROSPACE LTD**  
**MAIN FINISHED GOOD LOCATION**  
**1270 ABERDEEN STREET**

**HAWKSURY, ON K6A1K7**  
**CA**

TRK#  
 0430 7940 8685 4835

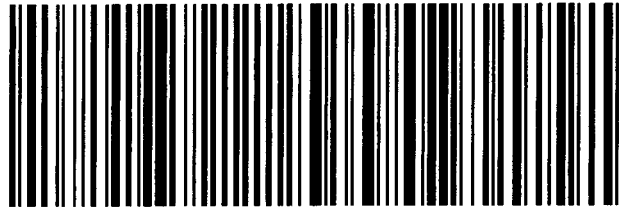
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